


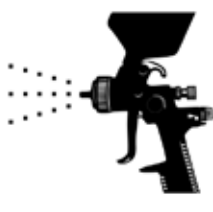







Technical Data Sheet

FACTORY PACK BASECOAT

	<p>Description</p> <p>60031 FACTORY PACK GM FROST WHITE WA8624 1GL. 60041 FACTORY PACK GM VICTORY RED WA9260 1GL. 60051 FACTORY PACK GM BLACK 8555 1GL. 60061 FACTORY PACK TOYOTA SUPER WHITE 040 1GL. 60071 FACTORY PACK NISSAN BRILLIANT SILVER K23 1GL. 60081 FACTORY PACK FORD INGOT SILVER UX 1GL. 60091 FACTORY PACK HONDA ALABASTER SILVER NH700M 1GL. 60101 FACTORY PACK GM SWITCHBLADE SILVER 636R 1GL. 60111 FACTORY PACK GM CARBON FLASH 501Q 1GL. 60121 FACTORY PACK NISSAN GUNMETAL GREY KAD 1GL. 60131 FACTORY PACK TOYOTA BARCELONA RED 3R3 1GL. 60141 FACTORY PACK TOYOTA MAGNETIC GREY 1G3 1GL. 60151 FACTORY PACK CHRYSLER GRANITE CRYSTAL PAU 1GL. 60161 FACTORY PACK FORD OXFORD WHITE YZ 1GL.</p> <p>Hoseki Factory is a premium, quick-drying, and high-hiding line of popular factory-matched colors. It is the ideal solution for overalls, large blend area repairs, or for use as a highly effective ground-coat material.</p>
	<p>Surface Preparation</p> <ol style="list-style-type: none"> 1.For dry sanding, complete a final sanding with P500–P600 grit abrasive, ensuring a maximum 100 grit step difference or less throughout the process. 2.For wet sanding, finish with P800–P1000 grit, maintaining a maximum 200 grit step difference or less. 3.Thoroughly clean the area with Hoseki Wax & Grease Remover and wipe dry. 4.Prior to application, wipe the area with a tack cloth to remove any remaining dust or dirt particles.
	<p>Mixing Directions</p> <p>Thoroughly mix one (1) part Hoseki Factory Pack Basecoat with one (1) part Hoseki Premium Urethane Reducer.</p>

	<p>Application <i>HVLP (Gravity Feed):</i> 1.3–1.5 mm fluid tip 10 PSI maximum at the air cap. <i>Standard Gravity Feed:</i> 1.3–1.5 mm fluid tip 30 PSI at the spray gun air inlet. <i>Siphon Feed:</i> 1.6–1.8 mm fluid tip 40–50 PSI at the gun.</p> <p>Apply 2 to 4 single coats, or until full coverage is achieved.</p>
	<p>Bake Time (@140°F) N/A</p>
	<p>Dry Time (@70°F) <i>Flash Time (Between Coats):</i> Allow each coat to flash off for approximately 5 to 10 minutes at 70°F. <i>Time to Clearcoat:</i> Allow a minimum of 20 minutes of flash time at 70°F before applying clearcoat. <i>Critical Recoat:</i> The maximum flash time before clearcoating is 24 hours at 70°F. If this maximum time is exceeded, you must scuff the surface and apply another coat of basecoat.</p>
	<p>Pot Life <i>Usable Life:</i> Indefinite, as long as the material is not catalyzed.</p>
	<p>Suitable Substrates Hoseki Sealers Hoseki Epoxies and 2K Primers OEM Finishes Note: To ensure optimal adhesion and a premium finish, proper sanding and surface cleaning are mandatory.</p>
	<p>Additives <i>Accelerator:</i> Not recommended. <i>Fisheye Eliminator:</i> Not recommended.</p>



Personal Protection

For use only by professional, trained painters. Not for sale to or use by the general public. Before use, read and follow all TDS, label, and Safety Data Sheet (SDS) precautions. This product contains hazardous materials and must be used with appropriate personal protective equipment (PPE), including a NIOSH-approved respirator, safety glasses, and chemical-resistant gloves. If mixed with other components, the resulting mixture will have the hazards of all combined components. Ensure adequate ventilation during mixing, application, and curing processes.



Technical Data

Mix Ratio: 1:1 by volume with reducer.
Pot Life: Indefinite, if not catalyzed.
Recommended Film Thickness: Approx. 0.4–0.8 mil.
Viscosity: 13–15 sec #4 Zahn.
Flash Point: 53°F TCC.
Approximate Coverage: 286 sq. ft./gal @ 0.6 mil.
Actual VOC (Ready to Spray): Maximum of 6.8 lbs./gal..