










## Technical Data Sheet

# URETHANE ACCELERATOR

	<p><b>Description</b></p> <p>70012 URETHANE ACCELERATOR 1PT. 70014 URETHANE ACCELERATOR 1QT.</p> <p>Hoseki Urethane Accelerator is a premium system additive engineered to significantly reduce curing, dust, tack, and tape times for Hoseki Acrylic Urethane Primers and Clearcoats. Formulated to accelerate production without sacrificing pot life, this accelerator saves valuable time and boosts overall shop efficiency.</p>
	<p><b>Surface Preparation</b></p> <p>N/A</p>
	<p><b>Mixing Directions</b></p> <p>Add Hoseki Urethane Accelerator strictly based on the following guidelines per Ready-To-Spray (RTS) quart: <i>For Primers &amp; Primer Surfacer:</i> Add 1/2 oz. up to 1 oz. per RTS quart. <i>For Clearcoats:</i> Add 1/2 oz. per RTS quart. <b>Critical Caution:</b> Do not use in products other than those listed. Excessive amounts of accelerator may cause yellowing, staining, or severe embrittlement of the final finish.</p>

	<p><b>Application</b></p> <p><i>Surface Preparation:</i> Because this is an additive, you must refer to the specific Hoseseki primer or clearcoat Technical Data Sheet (TDS) for proper surface preparation and application instructions.</p> <p><i>Note on Shop Conditions:</i> The mixing ratios listed above are guidelines. Product reaction times may vary depending on shop temperature, humidity, and air movement. Proper film builds, flash times, and reducer choices remain key factors for optimum performance.</p>
	<p><b>Bake Time</b></p> <p>N/A</p>
	<p><b>Dry Time</b></p> <p>N/A</p>
	<p><b>Pot Life</b></p> <p>N/A</p>
	<p><b>Suitable Substrates</b></p> <p>N/A</p>
	<p><b>Additives</b></p> <p>N/A</p>



### Personal Protection

For use only by professional, trained painters. Not for sale to or use by the general public. Before use, read and follow all TDS, label, and Safety Data Sheet (SDS) precautions. This product contains hazardous materials and must be used with appropriate personal protective equipment (PPE), including a NIOSH-approved respirator, safety glasses, and chemical-resistant gloves. If mixed with other components, the resulting mixture will have the hazards of all combined components. Ensure adequate ventilation during mixing, application, and curing processes.



### Technical Data

Color: Clear  
Shelf Life: 3 years  
RTS Solids: 1.6%  
Weight % of Volatiles: 98.4%  
Weight % of Water & Exempt Compounds: 0%  
Actual VOC: 8.02 lbs./gal. (961 g/L)  
Regulatory VOC: 8.02 lbs./gal. (961 g/L)  
Density: 8.15 lbs./gal.  
Product Category: System Additive