


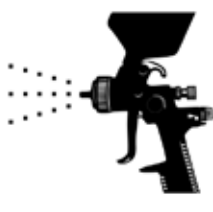







Technical Data Sheet

Clear Value Euro Clear Coat

	<p>Description</p> <p>30213 CLEAR VALUE EURO CLEAR COAT 2:1 5L.</p> <p>40273 CLEAR VALUE EURO CLEARCOAT ACTIVATOR 2.5L. FAST</p> <p>40283 CLEAR VALUE EURO CLEARCOAT ACTIVATOR 2.5L. MEDIUM</p> <p>40293 CLEAR VALUE EURO CLEARCOAT ACTIVATOR 2.5L. SLOW</p> <p>Hoseki 30213 Clear Value Euro Clear Coat is a versatile, premium acrylic urethane clearcoat engineered for complete automotive refinishing, as well as fleet and equipment applications. Formulated to perform seamlessly over both solvent-borne and waterborne basecoats, it delivers a highly durable, high-gloss finish with exceptional ease of use.</p>
	<p>Surface Preparation</p> <ol style="list-style-type: none"> 1.Thoroughly degrease the blend area using Hoseki Wax & Grease Remover. 2.Prepare the surface by scuffing with a gray scuff pad and sanding paste (rinse paste completely), or sand thoroughly using P800–P1000 grit sandpaper. The entire blend area must be completely dull. 3.Perform a final clean with Hoseki Wax & Grease Remover before top-coating.
	<p>Mixing Directions</p> <p>Thoroughly mix two (2) parts Hoseki 30213 Clear Value Euro Clear Coat with one (1) part Hoseki Euro Activator. Select your activator speed (Fast, Medium, or Slow) based on the size of the job and current shop temperatures.</p> <p><i>Optional:</i> Reduce with up to 5% Hoseki Urethane Grade Reducer according to specific shop conditions.</p>

	<p>Application <i>Gun Setup:</i> Use a 1.2 mm to 1.4 mm fluid tip. Adjust air pressure according to the spray gun manufacturer's specifications. <i>Application:</i> Apply 2 to 3 medium-wet coats to reach the target film thickness. To prevent solvent entrapment, maintain a consistent spray gun distance of 6 to 10 inches from the panel.</p>
	<p>Bake Time (@140°F) <i>Purge Time:</i> Allow the final coat to flash for 15 minutes before initiating the bake cycle. <i>Bake Time:</i> 35 minutes at 140°F. <i>Time to Polish / Deliver:</i> Allow the vehicle to cool down for 1 hour after the bake cycle before handling.</p>
	<p>Dry Time (@77°F) <i>Flash Time (Between Coats):</i> Allow adequate flash time between coats depending on the chosen activator: Fast (5–10 min), Medium (10–15 min), or Slow (20–25 min). Critical: Do not exceed 1 hour of flash time between coats. <i>Dust Free (Out-of-Booth):</i> 10–25 minutes. <i>Time to Polish / Deliver:</i> 12–24 hours.</p>
	<p>Pot Life <i>Usable Life:</i> Up to 3 hours at 70°F (21°C) with 50% relative humidity. <i>Note:</i> Higher shop temperatures will significantly reduce pot life. Hoseki products perform best in temperatures at or above 65°F.</p>
	<p>Suitable Substrates Fully cured Hoseki Basecoat System and comparable high quality basecoat systems. Properly prepared OEM automotive finishes.</p>
	<p>Additives <i>Accelerator:</i> Add 1/2 oz. per sprayable quart during cooler weather or air-dry conditions. (Do not mix with Slow Activator). <i>Retarder:</i> Add up to 5% per sprayable quart to extend the wet edge and melt-in time during high-heat/high-humidity conditions. (Do not mix with Slow Activator). <i>Fisheye Eliminator:</i> Add 1/2 oz. per sprayable quart if contamination is present. <i>Flex Additive:</i> Add up to 10% to the ready-to-spray mixture for flexible parts</p>



Personal Protection

For use only by professional, trained painters. Not for sale to or use by the general public. Before use, read and follow all TDS, label, and Safety Data Sheet (SDS) precautions. This product contains hazardous materials and must be used with appropriate personal protective equipment (PPE), including a NIOSH-approved respirator, safety glasses, and chemical-resistant gloves. If mixed with other components, the resulting mixture will have the hazards of all combined components. Ensure adequate ventilation during mixing, application, and curing processes.



Technical Data

Color: Clear

Pot Life: 3 hours @ 70°F (21°C)

Recommended Film Build: 2 to 3 coats (Minimum 2.2 mils, maximum 3.6 mils total DFT)

Mix Ratio: 2:1

Total Solids Content (Wt. %): 38%

Actual VOC:
Regulatory VOC: 4.13 lbs./gal. (495 g/L)