


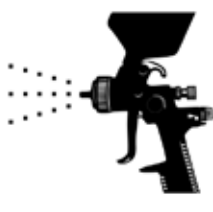







## Technical Data Sheet

# CLEAR VALUE URETHANE CLEARCOAT

	<p><b>Description</b></p> <p>30201 CLEAR VALUE URETHANE CLEARCOAT 4:1 1GL.          40204 CLEAR VALUE CLEARCOAT ACTIVATOR FAST 1QT.          40214 CLEAR VALUE CLEARCOAT ACTIVATOR MEDIUM 1QT.          40224 CLEAR VALUE CLEARCOAT ACTIVATOR SLOW 1QT.</p> <p>Hoseki 30201 Clear Value Urethane Clear Coat is an economical, fast-curing 2K clearcoat formulated for maximum versatility across spot, panel, and overall repairs. Built for efficiency, it delivers a highly durable, brilliant gloss finish while remaining incredibly user-friendly for fast-paced production environments.</p>
	<p><b>Surface Preparation</b></p> <ol style="list-style-type: none"> <li>1.Thoroughly degrease the blend area using Hoseki Wax &amp; Grease Remover.</li> <li>2.Prepare the surface by scuffing with a gray scuff pad and sanding paste (rinse paste completely), or sand thoroughly using P800–P1000 grit sandpaper. The entire blend area must be completely dull.</li> <li>3.Perform a final clean with Hoseki Wax &amp; Grease Remover before top-coating.</li> </ol>
	<p><b>Mixing Directions</b></p> <p>Thoroughly mix four (4) parts Hoseki 30201 Clear Value Clear Coat with one (1) part Hoseki Clear Value Activator. Choose your activator speed (Fast, Medium, or Slow) based on the size of the job and current shop temperatures.</p>

	<p><b>Application</b>  <b>Gun Setup:</b> Use a 1.2 mm to 1.4 mm fluid tip. Adjust air pressure according to the spray gun manufacturer's specifications.  <b>Application:</b> Apply 2 to 3 medium-wet coats to reach the target film thickness. To prevent solvent entrapment, maintain a consistent spray gun distance of 6 to 10 inches from the panel.</p>
	<p><b>Bake Time (@140°F)</b>  <b>Purge Time:</b> Allow the final coat to flash for 10 minutes before initiating the bake cycle.  <b>Bake Time:</b> 30 minutes at 140°F.  <b>Time to Polish / Deliver:</b> Allow the vehicle to cool down for 1 hour after the bake cycle before handling.</p>
	<p><b>Dry Time (@70°F)</b>  <b>Flash Time (Between Coats):</b> Allow adequate flash time between coats depending on the chosen activator: Fast (5–10 min), Medium (10–15 min), or Slow (20–25 min). Critical: Do not exceed 1 hour of flash time between coats.  <b>Dust Free (Out-of-Booth):</b> 10–25 minutes.  <b>Time to Polish / Deliver:</b> 12–24 hours.</p>
	<p><b>Pot Life</b>  <b>Usable Life:</b> Up to 3 hours at 70°F (21°C) with 50% relative humidity.  <b>Note:</b> Higher shop temperatures will significantly reduce pot life. Hoseki products perform best in temperatures at or above 65°F.</p>
	<p><b>Suitable Substrates</b>  Fully cured Hoseki Basecoat System and comparable high quality basecoat systems.  Properly prepared OEM automotive finishes.</p>
	<p><b>Additives</b>  <b>Accelerator:</b> Add 1/2 oz. per sprayable quart during cooler weather or air-dry conditions. (Do not mix with Slow Activator).  <b>Retarder:</b> Add up to 5% per sprayable quart to extend the wet edge and melt-in time during high-heat/high-humidity conditions. (Do not mix with Slow Activator).  <b>Fisheye Eliminator:</b> Add 1/2 oz. per sprayable quart if contamination is present.  <b>Flex Additive:</b> Add up to 10% to the ready-to-spray mixture for flexible parts</p>



### Personal Protection

For use only by professional, trained painters. Not for sale to or use by the general public. Before use, read and follow all TDS, label, and Safety Data Sheet (SDS) precautions. This product contains hazardous materials and must be used with appropriate personal protective equipment (PPE), including a NIOSH-approved respirator, safety glasses, and chemical-resistant gloves. If mixed with other components, the resulting mixture will have the hazards of all combined components. Ensure adequate ventilation during mixing, application, and curing processes.



### Technical Data

*Color:* Clear

*Pot Life:* 3 hours @ 70°F (21°C)

*Recommended Film Build:* 2 to 3 coats (Minimum 2.2 mils, maximum 3.6 mils total DFT)

*Mix Ratio:* 4:1

*Total Solids Content (Wt. %):* 36%

Actual VOC: 3.66 lbs./gal. (439 g/L)

Regulatory VOC: 4.5 lbs./gal. (539 g/L)