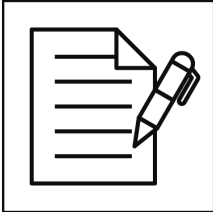
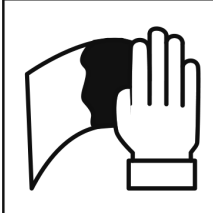


EPOXY PRIMER/SEALER

	<p>Description</p> <p>20171 EPOXY PRIMER/SEALER GRAY GL 20181 EPOXY PRIMER/SEALER BLACK GL 20091 EPOXY PRIMER/SEALER WHITE GL 40121 EPOXY PRIMER SEALER ACTIVATOR FAST GL 40131 EPOXY PRIMER SEALER ACTIVATOR SLOW GL</p> <p>Hoseki Epoxy Primer/Sealer is a premium, two-component (2K) system formulated without isocyanates. It provides superior adhesion to properly prepared bare metal, aluminum, and fiberglass substrates. This formula is lead- and chromate-free, ensuring excellent drying speeds and color holdout with zero shrinkage. Additionally, it offers exceptional flexibility and the versatility to function as a non-sanding sealer.</p>
	<p>Surface Preparation</p> <ol style="list-style-type: none"> 1. Pre-Wash: Thoroughly wash the area with soap and water. This removes water-soluble contaminants that solvent-based cleaners often miss. 2. Degrease: Wipe the surface with a premium cleaner, such as Hoseki 50141 Wax & Grease Remover. Work in small sections (no larger than 2 sq. ft.) at a time. 3. Abrade: Sand the surface using 180–220 grit sandpaper to remove any corrosion. <p>Note: Aluminum and stainless steel substrates must be sanded with 180–220 grit to ensure adhesion.</p> <p>Final Clean: Re-clean the sanded area with Wax & Grease Remover to remove dust and residue.</p>



Pot Life

24 hours

Do not leave catalyzed in gun longer than 24 hours



Suitable Substrates

Suitable Substrates (Must be properly prepared)

Bare Metal

Galvanized Metal

Stainless Steel

Aluminum

Most Automotive Plastics

Plastic Substrate Recommendations

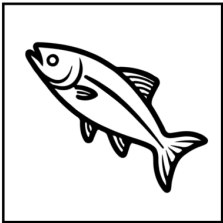
Compatibility: Suitable for use on most properly prepared automotive plastics.

Restrictions: Do not use on Polyethylene (PE) or Polypropylene (PP) plastics.

Flex Additive Guidelines:

Off-Vehicle Parts: If refinishing loose parts, the use of a flex additive is recommended. Parts must be installed within 48 hours to maintain flexibility.

On-Vehicle Parts: Flex additive is not required for parts that are already mounted on the vehicle.



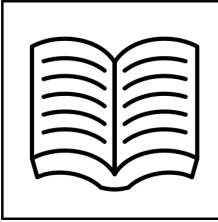
Fisheye Eliminator

Can be used at a rate of 1/4 to 1/2 oz per sprayable quart.



Personal Protection

For use only by professional, trained painters. Not for sale to or use by the general public. Before use, read and follow all TDS, label and SDS precautions. If mixed with other components, mixture may be hazardous of all combined components. See next page for more detailed product application.



Technical Data

Color: Gray, Black and White
Flash Point : 20o F TCC
Pot Life: 24 hours
Recommended Film Build:1 mil full wet
Coverage 1 mil.: 365 sq. ft./gal
Mix Ratio: 1:1
Weight Solids: 46.6%
Sprayable Viscosity: 18-20 sec. #2 Zahn
V.O.C.: RTS 4.9 lbs./gal. or
mixed 1:1 w/ SL-021 = 2.1 lbs./gal

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: Hoseki products are not recommended for use in temperatures below 65°F. Using Hoseki products below these temperatures will affect dry times and product performance characteristics.