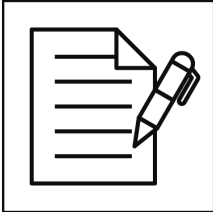
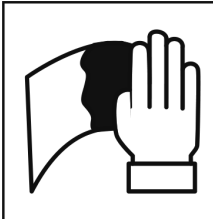
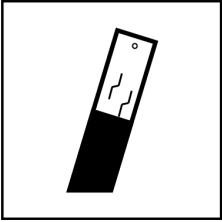


## 2K SUPREME DTM PRIMER

	<p><b>Description</b></p> <p>20051 2K SUPREME DTM PRIMER GRAY 1GL          20061 2K SUPREME DTM PRIMER BLACK 1GL          20071 2K SUPREME DTM PRIMER WHITE 1GL          20081 2K SUPREME DTM PRIMER YELLOW 1GL          40104 UNIVERSAL PRIMER SEALER ACTIVATOR 1QT</p> <p>Hoseki 2K SUPREME DTM PRIMER is a high solids primer with superior filling capabilities for deep sand scratches. It can be applied by roller or spray directly over bare metal, eliminating the need for an etching primer. This primer gives excellent color holdout under all urethane finishes and has no shrinkage. Hoseki 2K Supreme DTM Primer is fast-drying and sands easily, whether wet or dry, without loading the paper.</p> <ul style="list-style-type: none"> <li>• Multi-Purpose Primer</li> <li>• Rollable and Sprayable</li> <li>• Direct to Metal and Direct to E-Coat</li> <li>• Fast and Easy Sanding</li> </ul>
	<p><b>Surface Preparation</b></p> <ol style="list-style-type: none"> <li>1. Wash the surface with soap and water to remove contaminants. Then, wipe the area with a high quality Wax and Grease Remover.</li> <li>2. Sand the area with 150-220 grit abrasive and clean it again with a high quality Wax and Grease Remover.</li> </ol>

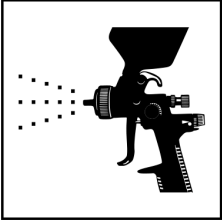


## Mixing Directions

**For rollable application:** Mix 4 parts 2K HIGH BUILD URETHANE PRIMER to 1 part 40104 UNIVERSAL PRIMER SEALER ACTIVATOR

**For spray application:** Mix 4 parts 2K HIGH BUILD URETHANE PRIMER to 1 part 40104 UNIVERSAL PRIMER SEALER ACTIVATOR to 1 part Urethane Reducer.

**\*2K SUPREME DTM PRIMER May be tinted up to 10% with primer tint or basecoat toner.**



## Application

**For a Rollable Application:**

- Mix the product thoroughly as instructed. Don't shake it.
- Once mixed, the material is usable for about one hour at 75°F (24°C). This time may vary depending on your shop conditions.
- Apply 2 to 4 coats using a sponge roller, waiting 5 to 15 minutes between each coat.

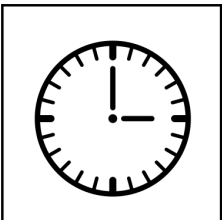
**For a Spray Application:**

- Mix the product thoroughly as instructed. Don't shake it.
- Apply 2 to 3 wet coats.
- Allow 5 to 15 minutes of flash time between each coat.
- The surface can be sanded in 1 to 1.5 hours, though this depends on the thickness of the film, flash times, and temperature.



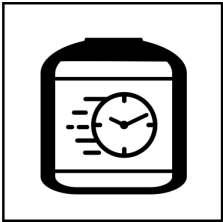
## Bake Times

N/A



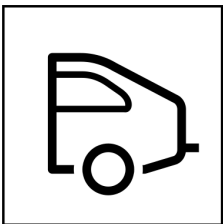
## Dry Times

Let the primer dry for 1-2 hours at 70°F before sanding. Finish by block sanding with 400-800 grit wet or dry abrasive, then clean again with high quality Wax and Grease Remover. Note that film thickness, flash times, and temperatures will affect sanding times.



## Pot Life

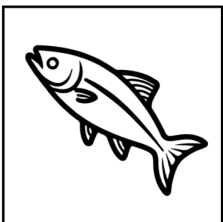
Pot life is 1 hour.



## Suitable Substrates

- All previously painted surfaces
- Body filler
- Properly prepared bare metal
- Most properly prepared automotive plastics

The product can prime most properly prepared automotive plastics but should not be used on polyethylene or polypropylene plastics. When refinishing plastic parts off the vehicle, using a flex additive is recommended, and the parts should be installed within 48 hours. Flex additive is not needed for parts on the vehicle.



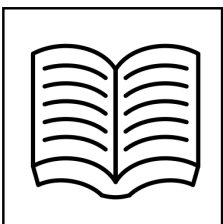
## Fisheye Eliminator

Can be used at a rate of 1/4 to 1/2 oz per sprayable quart.



## Personal Protection

For use only by professional, trained painters. Not for sale to or use by the general public. Before use, read and follow all TDS, label and SDS precautions. If mixed with other components, mixture may be hazardous of all combined components. See next page for more detailed product application.



## Technical Data

Color: Gray, Black, White and Buff  
Flash Point: < 0°F TCC  
Pot Life: 1 hour @ 75°F  
Recommended Film Build: 2-4 mil DFT  
Coverage (1 mil): 650 sq. ft.  
Mix Ratio: 4:1 Rollable Application  
Mix Ratio: 4:1:1 Sprayable Application  
Weight Solids: 61.5%

	<p>Sprayability Viscosity: 24 sec. #2 Zahn V.O.C. Mixed 4:1 with 40104 (rollable): 2.0 lbs./gal V.O.C. - Mixed 4:1:1 with 40104 and 50021 (sprayable)</p>
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**SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**  
**NOTE: Hoseki products are not recommended for use in temperatures below 65°F.**  
**Using Hoseki products below these temperatures will affect dry times and product performance characteristics.**